

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date:	18.12.20	Job No.:	RD17-639-01	ADR Yes/No:	N	ADR Date:		ECN #:	18- 870
Product No.:	D120-639	Created By:	VS	Approved By:					
Product Name:	Wearplates	Checked By:	DS						

**Reason for Change:**

Add OEM replacement wearplates

**Documents Released:**

D5618 Rev. A, D5619 Rev. A, D5632 Rev. A, D5641 Rev. A, D4677 Rev. B  
IIN-D120-639 Rev. B, ICA-D120-639 Rev. 1

IF APPLICABLE:    NCR: NCR16-6109    PAR: \_\_\_\_\_    CAR: \_\_\_\_\_    CIR: \_\_\_\_\_    URF: 18-712

PAPERWORK UPDATE



PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	SL	Send approved paperwork to HeliDax <i>see attached</i>	<i>mtf 19.05.31</i>
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	RF	MDL-D120-639 Rev. B	<i>mtf ok 18.12.04</i>
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		<i>mtf 19.01.10</i>
12	Update Product Specification Files (Bluefiles)	Y	MG		<i>mtf 19.01.10</i>
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		<i>mtf 19.01.10</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MG		<i>mtf 19.01.10</i>
17	Update / Verify Authorized Release Certificate Database	Y	MG		<i>mtf 19.01.10</i>
18	Create / Update Change Record Form / Item Card Database	Y	MG	see below	<i>mtf 19.01.10</i>
19	Create / Update Packaging Process Plan (PPP)	Y	MG		<i>mtf 19.01.11</i>
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	MG		<i>mtf 19.01.11</i>
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		<i>mtf 18.01.10</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

**Description / Action:**

- Update BOMs and routes
- D120-639-031/-032/-033/-034/-041/-042/-043/-044 at CHG 001
- D120-639-021 at CHG 002
- Update D120-639-021 kits in stock per IIN-D120-639 Rev. B
- Update paperwork for D120-639-011/-021 kits in stock

URF 18-712 closed. *mtf*

ECN Verified & Complete: *up*

Date: 19/6/7

## Michelle GagnonDonovan

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**From:** Eric Lalande  
**Sent:** Friday, May 31, 2019 10:44 AM  
**To:** Michelle GagnonDonovan  
**Subject:** RE: ECN Follow ups

Hi Michelle,

All done.

Eric

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**From:** Michelle GagnonDonovan <mgagnondonovan@dartaero.com>  
**Sent:** Friday, May 31, 2019 10:05 AM  
**To:** Eric Lalande <elalande@dartaero.com>  
**Subject:** RE: ECN Follow ups

No, they are not released yet, they are awaiting confirmation of customer notification.

**Michelle Gagnon-Donovan**  
*Document Controller*

**DART AEROSPACE**  
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**From:** Eric Lalande <elalande@dartaero.com>  
**Sent:** Friday, May 31, 2019 10:04 AM  
**To:** Michelle GagnonDonovan <mgagnondonovan@dartaero.com>  
**Subject:** RE: ECN Follow ups

Are they released? I can't find them in the folder !!!